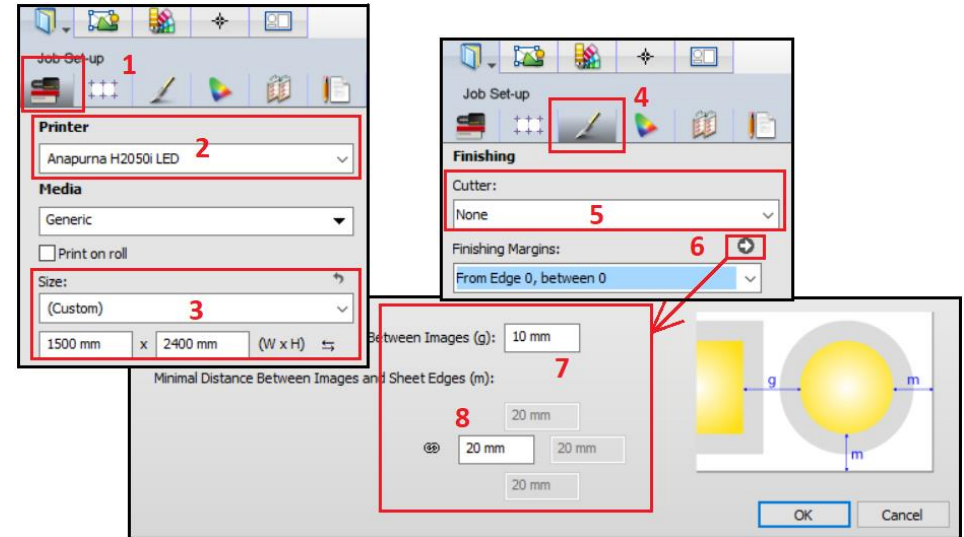


This tutorial demonstrates how to do step and repeat in Asanti.

Sample files: Download the Asanti Sample Files via the Asanti Client (Help > Asanti Online > Download Sample Files).

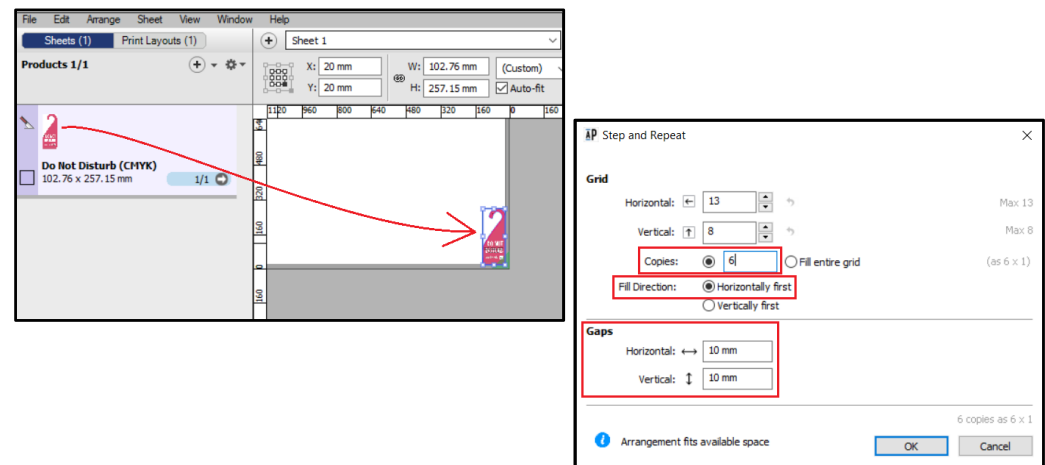
1. Create a new job

1. File > New Wide format job.
2. In Job Set-up inspector (1) select a Printing device (2).
3. Enter Size "1500 x 2400 mm" (3).
4. Open the Finishing inspector (4).
5. Select Cutter "None" (5).
6. Click the arrow next to the "Finishing Margins" title (6).
7. Set "Minimal Distance Between Images" to 10 mm (7).
8. Set "Minimal Distance Between Images and sheet Edges" to 20 mm (8).
9. Click "OK".

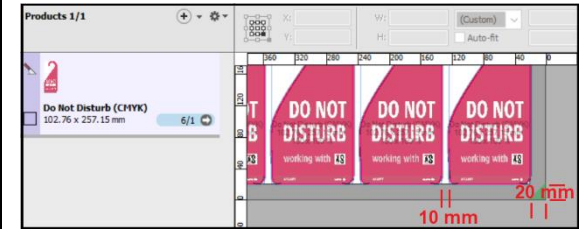
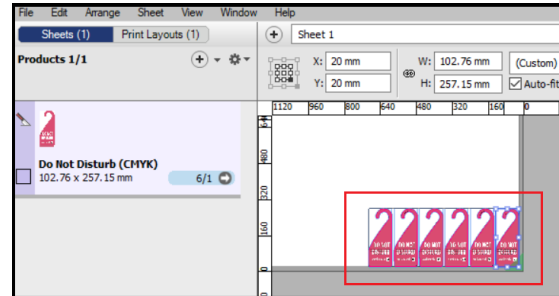


2. Place and repeat a product

1. In the Products pane click "+". Browse for "Do Not Disturb (CMYK).pdf" and click Open.
2. Drag the product from the Products pane to the Sheet. The Product is automatically aligned in the right bottom corner (Anapurna devices) or Left bottom corner for (Jeti devices). This is defined by the print start position of the output device and is indicated by the Sheet Lay (green triangle).
3. Select the product and select Edit > Step and Repeat (CTRL+ALT+S).
4. Select "Copies" and enter "6" in the count field.

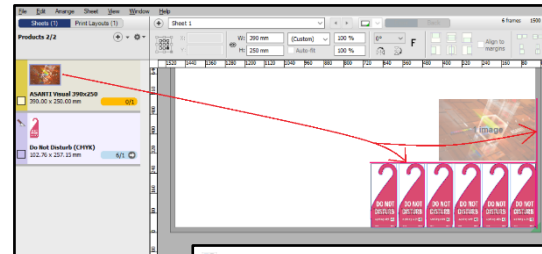


5. For “Fill Direction” select “Horizontally first”.
6. Keep 10 mm “Gaps” as we defined by Finishing Margins earlier.
7. Click “OK” to repeat the product on the sheet and notice the Gaps and margins.

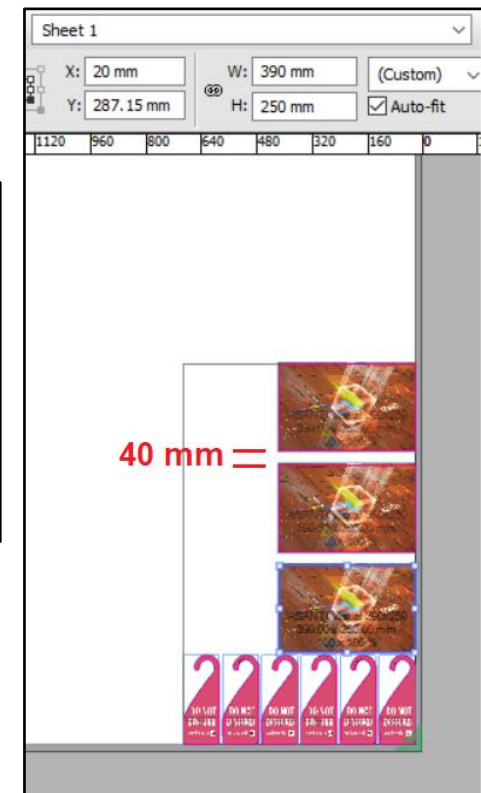
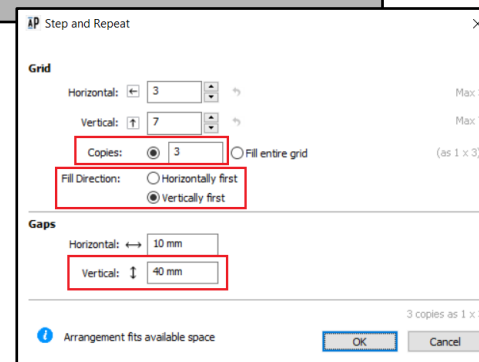


3. Place and repeat a second product

1. In the Products pane click “+”. Browse for “ASANTI Visual 390x250.pdf” and click Open.
2. Drag the product from the Products pane to the Sheet while pressing the SHIFT key. Place the product above the other products and aligned at the right (a solid magenta line should appear below and to the right of the product).



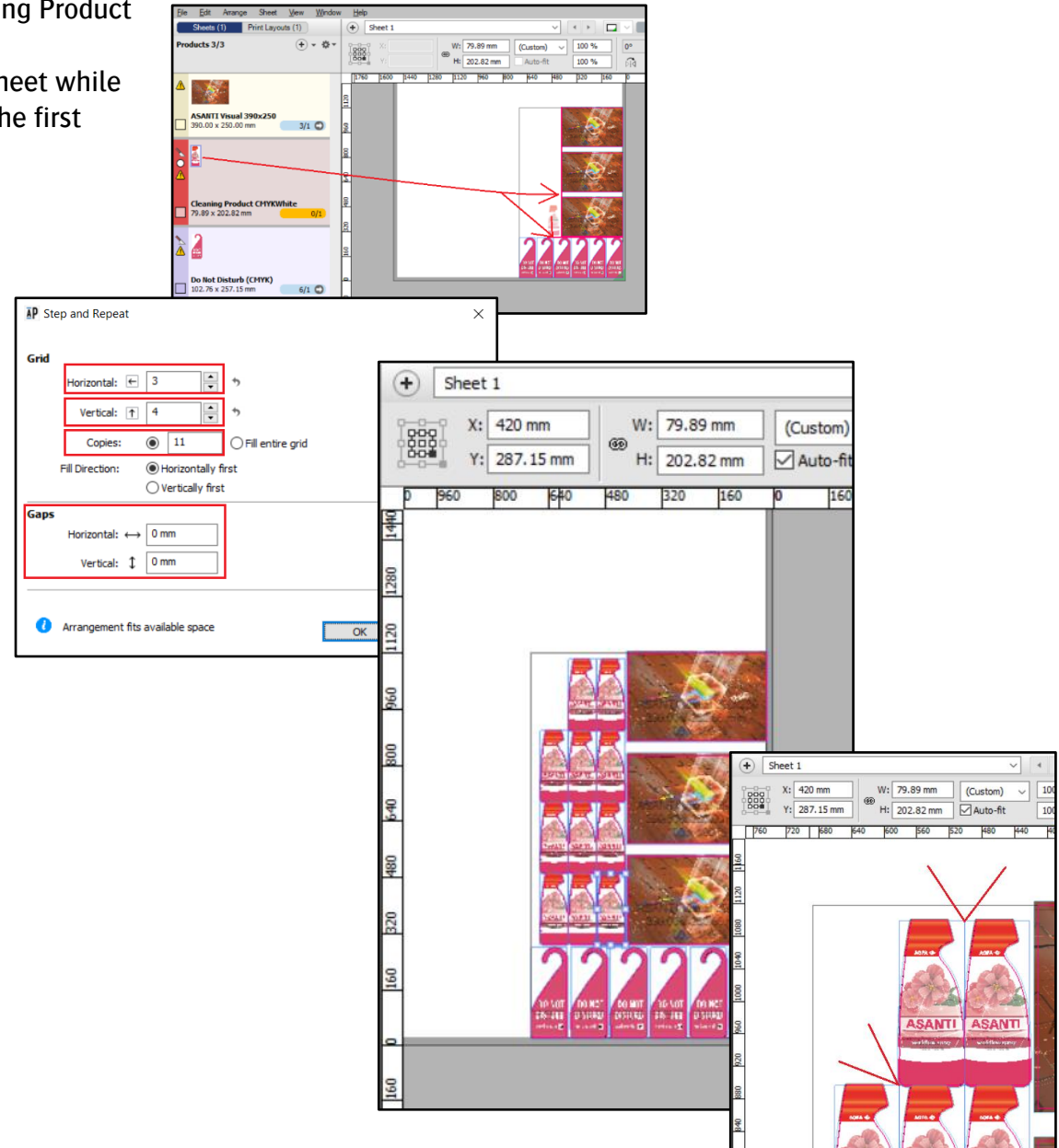
3. Select the product and select Edit > “Step and Repeat”.
4. Select “Copies” and enter “3” in the count field.
5. For “Fill Direction” select “Vertically first”.
6. Change Vertical Gaps to “40” mm.
7. Click “OK” to repeat the product and notice the 40 mm Gaps.



4. Place and repeat a third product

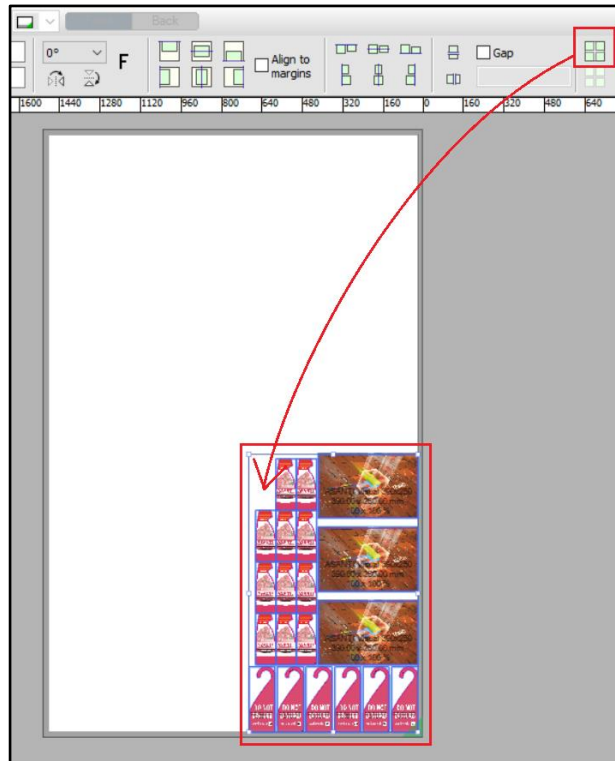
1. In the Products pane click "+". Browse for "Cleaning Product CMYKWhite.pdf" and click Open.
2. Drag the product from the Products pane to the Sheet while pressing the SHIFT key. Place the product above the first range and next to the second one.

3. Select the product and select Edit > "Step and Repeat".
4. In the "Horizontal" count field enter "3".
5. In the "Vertical" count field enter "4".
6. Select "Copies" and enter "11" in the count field.
7. Change Horizontal and Vertical Gaps to zero.
8. Click "OK" to repeat the product without Gaps between them.



5. Step and Repeat Grouped products

1. Hide the Inspector Panel with CTRL+SHIFT+I.
2. Select all products on the sheet with CTRL+A.
3. Click on the “Group” icon in Positioning Toolbar.



4. Select Edit > “Step and Repeat”.
5. Select “Fill entire grid”.
6. Click “OK” to fill the sheet with the group.
7. Submit the job.

